1. SEED PRODUCTION AND NURSERY
The Group’s DxP oil palm seeds are produced from its parental seed gardens in Malaysia. The germinated seeds are then raised in pre and main nurseries. Seedling development is closely supervised and stringent culling practice is implemented.

2. FIELD PLANTING
Ready to plant seedlings are then transplanted to the estates for field planting. The first 3 years are classified as immature palms.

3. UPKEEP
The palms undergo intensive upkeep programme which include effective fertilisation and weeding practices.

4. HARVESTING
Harvesting of fresh fruit bunches ("FFB") from the oil palms commence when fruitlets start detaching from the FFB indicating optimal ripeness for maximum oil content.

5. MILLING
Harvested FFB are transported to the palm oil mills. The milling process involves detaching of the cooked fruitlets from the FFB and subsequently processed to obtain crude palm oil ("CPO") and palm kernel ("PK").

6. KERNEL CRUSHING
PK are crushed by the Group’s palm kernel crushing plants to derive crude palm kernel oil ("CPKO") and palm kernel expeller ("PKE").

7. SALES TO CUSTOMERS
The Group’s main palm products ie. CPO, and CPKO are sold to the refineries.